FOREVER®
DIGITAL TRANSFER APPLICATIONS TECHNOLOGY

Transfer Instructions for printing:
FOREVER Multi-Trans
for WHITE & COLORED MUGS

1-PAPER-SYSTEM
For LED-Printers With & Without White Toner

PRINT SETTINGS: WHITE TONER
ONLY for OKI Printers working with White Toner
- **Paper & Print:** Transparent Foil, Multi-Purpose Tray
- **White Toner Darkness** (*Calibration in the Printer Menu*): +3
- **Image Mode:** Mirror Image, CMYK Mode (*not RGB*), Color Print, White: ON

PRINT SETTINGS: CMYK
ONLY for Standard CMYK LED & Laser Printers
- **Paper & Print:** See Printer compatibility list below.

TRANSFER SETTINGS:

MUG	FOREVER MUG HEAT PRESS
WHITE & COLOR MUGS	140°C (284°F), 180 sec. **HIGH Pressure**

APPLICATION SETTINGS: FOREVER MUG HEAT PRESS
- **Pre-heat** your Mug Heat Press before use.
- **Position & Fix** the printed image to the Mug using Heat Resistant Tape.
- **Cover** the transfer with the Mug Press Silicone Pad.
- **Place** the Mug in the Press.
- **Press** together using the settings above.
  ATTENTION: At this point, the Mug is very HOT. Be careful not to touch the transfer area.
- **Cool** the mugs down before separating the transfer from the mug.

TIPS & TRICKS:
- You can shorten the **cooling process** by placing the mug in a bowl of **cold water**.
- The **light marks** that may appear after the application process, can be easily removed with **Isopropanol.**
- Using the **Mug Press Silicone Pad** helps distribute the heat evenly around the whole mug & transfer.

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Transfer Instructions for:
FOREVER Multi-Trans
for HARD SURFACES

1-PAPER-SYSTEM
For LED-Printers With & Without White Toner

PRINT SETTINGS:

COLOR COPIER:
- **Paper Mode:** See list on reverse side
- **Feeding:** Bypass (manual feeding)
- **Image Mode:** Mirror image

LASER PRINTER:
- **Paper Mode:** See list on reverse side
- **Feeding:** Bypass (manual feeding)
- **Image Mode:** Mirror image

TRANSFER SETTINGS:

SURFACE	AUTOMATIC HEAT PRESS	PREHEATING	OPENING AT	PEELING	FIXING
ALUMINIUM	**4-5 bar (55-70PSI)**		**120°C (250°F)**	**Warm or cold**	**60 Sec.**
ADHESIVE FILM	**4-5 bar (55-70PSI)**		**130°C (265°F)**	**Let cool down for 5-10 sec.**	
CHROMOLUX CARD	**3-4 bar (40-60PSI)**	**10 Seconds**	**100-110°C (210-230°F)**	**Warm or cold**	
CERAMIC TILE	**4-5 bar (55-70PSI)**		**130°C (265°F)**	**Warm or cold**	**60 Sec.**
WOOD	**3 bar (40PSI)**	**20 Seconds**	**100°C (210°F)**	**Immediately**	**60 Sec.**
MAGNETIC VINYL	**4-5 bar (55-70PSI)**		**110-120°C (230-250°F)**	**Warm or cold**	**60 Sec.**
ACRYL GLASS	**4-5 bar (55-70PSI)**		**100-105°C (210-220°F)**	**Let cool down for 5-10 sec.**	
MIRROR	**4-5 bar (55-70PSI)**		**145°C (265°F)**	**Warm or cold**	
MOUSE PAD	**4-5 bar (55-70PSI)**		**110°C (230°F)**	**Warm or cold**	
PLACE MAT	**4-5 bar (55-70PSI)**		**110°C (230°F)**	**Warm or cold**	**60 Sec.**

TRANSFER APPLICATION:
- **Set** the temperature of the transfer press to 200° C (390° F).
- **Place** the substrate on the lower plate.
- **Place** FOREVER Multi-Trans copy on the substrate and cover both with the silicone pad universal.
- **Place** the sensor of the digital thermometer between the copy and the substrate.
  (Relevant is the temperature on the surface of the substrate which is shown through the digital thermometer. The printing time depends on the size (mass) of the substrate.)
- **Open** the transfer press when the above mentioned temperature is achieved and peel off the transfer paper as indicated above.
- **If advised** fix the toner with additional heat application at 2 bar using the wooden frame.

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Printer Compatibility List:
FOREVER Mult-Trans

BRAND	MODEL	PRINTER SETTINGS
CANON	all CLC	HEAVY PAPER
	CP 600	UNSUITABLE
	IRC 2880	HEAVY PAPER 1
	C1	HEAVY PAPER 2
DEVELOP	QC 2235+	CARTON 1
	QC 3101	CARTON 1
	ineo 450+	CARTON 1
	ineo 250+	CARTON 1
EPSON	Laser C8500	UNSUITABLE
	Laser C8600	LABEL
	Aculaser C1100	UNSUITABLE
	Aculaser C1900S	LABEL
HP	1500L	HEAVY PAPER
	2500L	HEAVY PAPER
	2550L	ROUGH PAPER
	2600N	TRANSPARENCY FOIL
	3500N	CARTON
	4550	HEAVY PAPER
	3550	CARTON
	3600	CARTON
KYOCERA	FS-C5020N	LABEL
	KM-C2520	THICK/HEAVY PAPER 1
	KM-C2525E	THICK/HEAVY PAPER 1
	KM-C3225	THICK/HEAVY PAPER 1
	KM-C3232E	THICK/HEAVY PAPER 1
	KM-C4035E	THICK/HEAVY PAPER 1
LEXMARK	C912	HEAVY PAPER
MINOLTA	MagiColor 2	TRANSPARENCY FOIL
	Bizhub C250/252	CARTON 1
	Bizhub C350/351	CARTON 1
	Bizhub C450/451	CARTON 1
	Bizhub Pro C500	NORMAL 256g
	CF 2002	CARTON 1
	CF 3102	CARTON 1 OR 2
	QMS 2200	THICK PAPER
	QMS 2300 DL	THICK STOCK
	QMS 2350	THICK STOCK
	MC 2400 W	LABEL
	QMS 6100 DL	HEAVY PAPER
	Bizhub C253	CARTON 1
	Bizhub C203	CARTON 1
	Bizhub C353	CARTON 1

BRAND	MODEL	PRINTER SETTINGS
NASHUATEC	DSC 328	HEAVY PAPER
	MPC2000	THICK PAPER 1
	MPC2500AD	THICK PAPER 1
	MPC2500e	THICK PAPER 1
	SPC420DN	THICK 1
OKI	C3100/3200	LABEL
	C3300-3400	LABEL
	C5200/5500	LABEL
	C5600-5900	LABEL 2
	C8600-8800	LABEL 2
	C5200/5400	LABEL
	C5700	GLOSSY
	C9300/9500	LABEL
	C9600	LABEL
	C9800	LABEL
RICOH	Aficio AP3800C	HEAVY PAPER
	Aficio 2228C	HEAVY PAPER
	Aficio C811	THICK PAPER 3
	Aficio CS510E	THICK PAPER 3
	Aficio DSC428	THICK PAPER
	Aficio CL4000DN	THICK 1
SHARP	MX2300N	HEAVY PAPER
TALLY	8004/81004	LABEL
	8008	LABEL
	8204	LABEL
	8006e	HEAVY PAPER
TOSHIBA	eStudio 211c	THICK 2
	eStudio 311c	THICK 2
	eStudio 2500c	SPECIAL 1
	eStudio 3500c	SPECIAL 1
	eStudio 3510c	SPECIAL 1
UTAX	CDC1526D	NORMAL PAPER
XANTE	600	HEAVY PAPER
	1200 PRO	HEAVY PAPER
	ILUMINA	LABEL
XEROX	DC 12	HEAVY PAPER
	DC 3535	NORMAL PAPER
	Workcenter 3545	LABEL
	DC 50	HEAVY PAPER
	M 24	THIN PAPER
	Phaser 7400	THIN PAPER
	Phaser 7750	NORMAL PAPER
	DC 240/250	HEAVY PAPER 1
	DC 1250	THICK PAPER

Silicon-Oil (Fuser Unit)